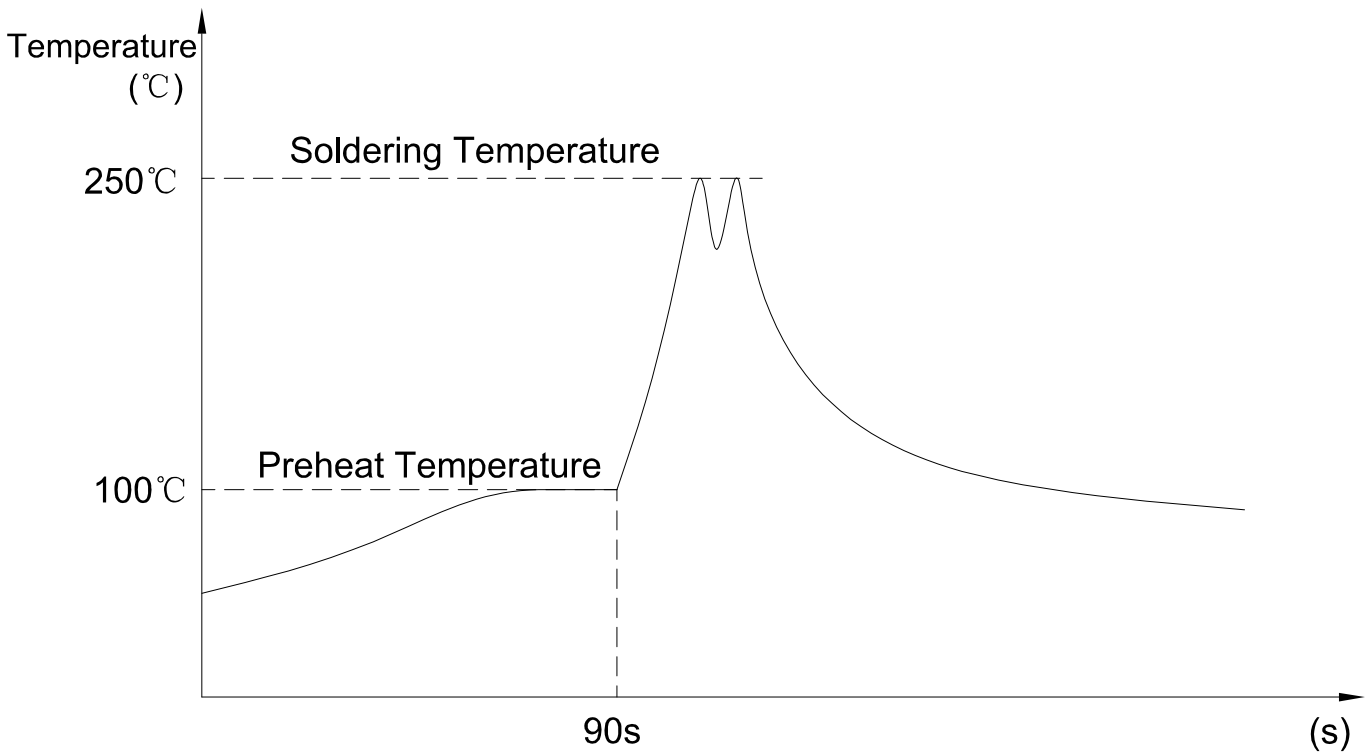


Wave Soldering Profile



Description:

- 1>Preheat temperature:50-100 °C , Preheat time:75-90S,Heating Rate:<3 °C/Sec
- 2>Peak temperature of the Soldering pot: >=250 °C , Soldering time:3-5S
- 3>Cooling rate:<3 °C/Sec
- 4>Speed:850-1300mm/min