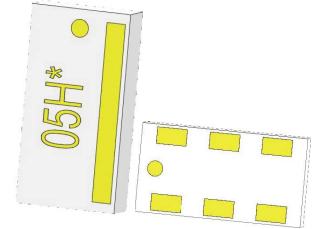


Description

The HC05H03 is a low cost, low profile sub-miniature high performance 3 dB coupler in an easy to use surface mount package. It is designed for PCS, DCS, DECT and WCDMA-3G applications. The HC05H03 is ideal for balanced power and low noise amplifiers, plus signal distribution and other applications where low insertion loss and tight amplitude and phase balance are required. The HC05H03 is available on tape and reel for pick and place high volume manufacturing.

All of the Xinger components are constructed from ceramic filled PTFE composites which possess excellent electrical and mechanical stability. All parts have been subjected to rigorous qualification testing and units are 100% RF tested.



Features:

- 425-675 MHz
- 0.7mm Height Profile
- Surface Mountable
- PCS, DCS, DECT and WCDMA-3G
- High Isolation & Low Loss
- Tape & Reel
- Non-conductive Surface
- RoHS Compliant
- Halogen-Free

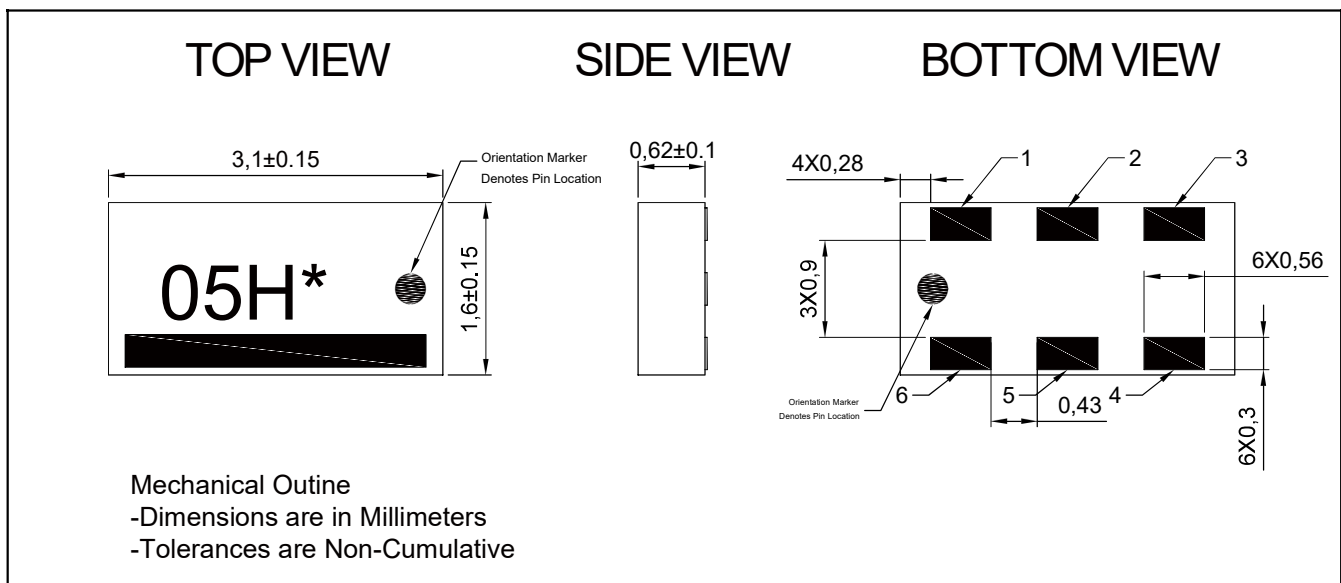
Electrical Specifications

Frequency	Isolation	Insertion Loss	VSWR
<i>MHz</i>	<i>dB Min</i>	<i>dB Max</i>	<i>Max : 1</i>
425-675	19	0.6	1.30
Amplitude Balance	Phase Balance	Power	Operating Temp.
<i>dB Max</i>	<i>Degrees</i>	<i>Avg. CW Watts at 105°C</i>	<i>°C</i>
± 0.70	90 ± 6.0	15	-55 to +105

Notes:

1. All the above data are based on specified demo board.
2. Insertion loss: Thru board loss has been removed.

Mechanical Outline



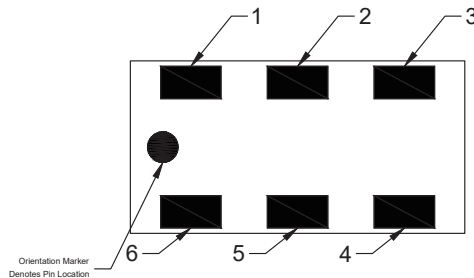
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Hybrid Coupler Pin Configuration

The HC05H03 has an orientation marker to denote Pin1. Once port one has been identified the other ports are known automatically. Please see the chart below for clarification:



Pin	Configuration-1	Configuration-2	Configuration-3	Configuration-4
1	Input	Isolated	Direct	Coupled
2	GND	GND	GND	GND
3	Isolated	Input	Coupled	Direct
4	Direct	Coupled	Input	Isolated
5	GND	GND	GND	GND
6	Coupled	Direct	Isolated	Input

Typical Performance Data (@25

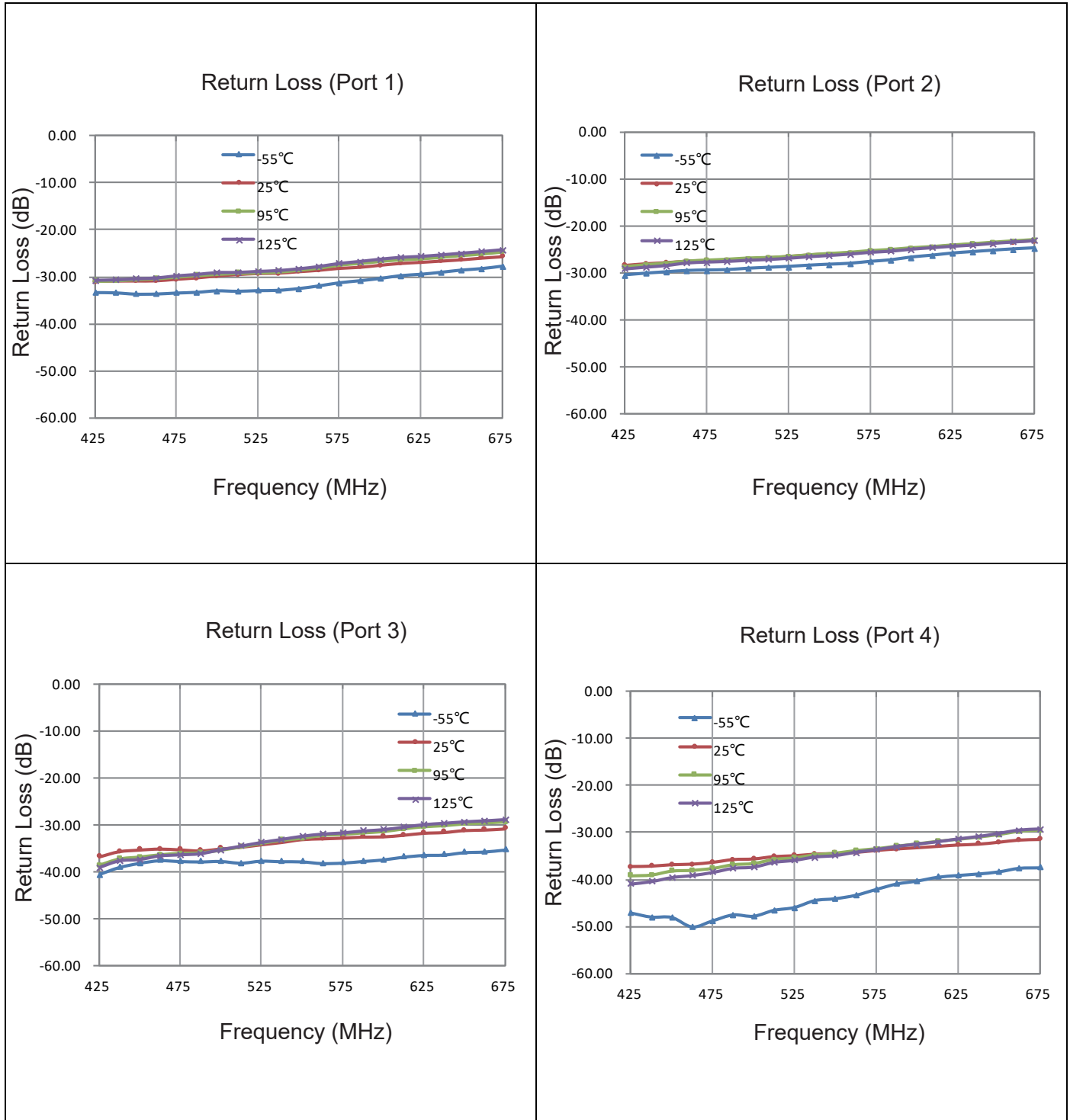
Frequency (MHz)	Coupling (dB)	Transmission (dB)	Insertion Loss (dB)	Isolation (dB)	Amplitude Balance (dB)	Phase (degree)	Return Loss(dB)			
							S11	S22	S33	S44
425	-3.89	-2.87	-0.34	-32.16	-0.54	-90.27	-31.07	-28.36	-36.82	-37.29
438	-3.81	-2.95	-0.35	-31.77	-0.45	-90.34	-30.99	-28.02	-35.67	-37.21
450	-3.73	-3.02	-0.35	-31.44	-0.36	-90.45	-30.97	-27.79	-35.31	-36.90
463	-3.65	-3.10	-0.35	-31.22	-0.29	-90.53	-30.95	-27.48	-35.09	-36.79
475	-3.58	-3.16	-0.36	-31.05	-0.21	-90.60	-30.61	-27.35	-35.27	-36.39
488	-3.52	-3.23	-0.36	-30.98	-0.15	-90.66	-30.31	-27.27	-35.49	-35.80
500	-3.46	-3.30	-0.37	-31.13	-0.09	-90.73	-29.88	-26.98	-35.09	-35.66
513	-3.42	-3.36	-0.38	-31.16	-0.03	-90.82	-29.57	-26.78	-34.71	-35.16
525	-3.37	-3.41	-0.38	-31.26	0.02	-90.93	-29.34	-26.51	-34.18	-34.97
538	-3.32	-3.47	-0.38	-31.12	0.07	-91.02	-29.26	-26.20	-33.69	-34.63
550	-3.28	-3.52	-0.39	-31.01	0.12	-91.09	-28.94	-25.95	-33.08	-34.49
563	-3.25	-3.57	-0.39	-30.92	0.16	-91.18	-28.63	-25.74	-32.90	-34.26
575	-3.22	-3.61	-0.40	-30.93	0.19	-91.26	-28.21	-25.52	-32.75	-33.84
588	-3.19	-3.65	-0.41	-30.92	0.22	-91.36	-27.98	-25.32	-32.52	-33.51
600	-3.17	-3.68	-0.41	-30.86	0.25	-91.45	-27.54	-24.88	-32.48	-33.25
613	-3.15	-3.72	-0.42	-31.05	0.27	-91.56	-27.13	-24.58	-32.14	-32.96
625	-3.14	-3.75	-0.43	-30.91	0.29	-91.65	-26.89	-24.23	-31.71	-32.66
638	-3.13	-3.78	-0.43	-30.72	0.31	-91.74	-26.61	-23.96	-31.55	-32.49
650	-3.12	-3.80	-0.44	-30.86	0.33	-91.84	-26.33	-23.69	-31.13	-32.07
663	-3.12	-3.82	-0.44	-30.64	0.33	-91.95	-25.96	-23.45	-31.02	-31.61
675	-3.12	-3.83	-0.45	-30.53	0.34	-92.06	-25.66	-23.27	-30.78	-31.48

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Typical Performance (-55°C, 25°C, 95°C, 125°C: 425-675 MHz)

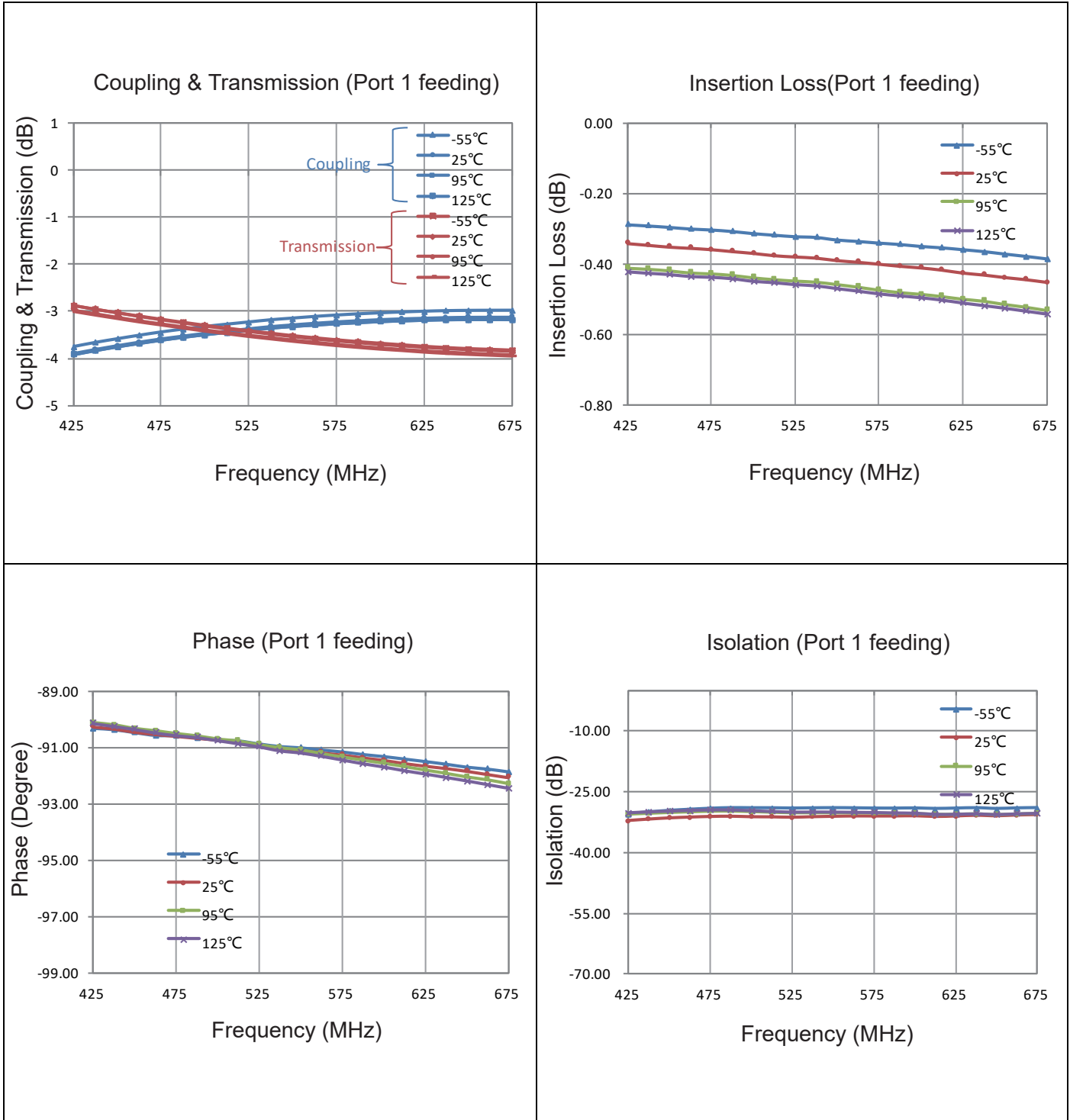


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Definition of Measured Specifications

Parameter	Definition	Mathematical Representation
VSWR (Voltage Standing Wave Ratio)	The impedance match of the coupler to a 50Ω system. A VSWR of 1:1 is optimal.	$VSWR = \frac{V_{max}}{V_{min}}$ Vmax = voltage maxima of a standing wave Vmin = voltage minima of a standing wave
Return Loss	The impedance match of the coupler to a 50Ω system. Return Loss is an alternate means to express VSWR.	$\text{Return Loss (dB)} = 20 \log \frac{VSWR + 1}{VSWR - 1}$
Insertion Loss	The input power divided by the sum of the power at the two output ports.	$\text{Insertion Loss(dB)} = 10 \log \frac{P_{in}}{P_{cpl} + P_{transmission}}$
Isolation	The input power divided by the power at the isolated port.	$\text{Isolation(dB)} = 10 \log \frac{P_{in}}{P_{iso}}$
Phase Balance	The difference in phase angle between the two output ports.	Phase at coupled port – Phase at transmission port
Amplitude Balance	The power at each output divided by the average power of the two outputs.	$10 \log \frac{P_{cpl}}{\left(\frac{P_{cpl} + P_{transmission}}{2}\right)} \quad \text{or} \quad 10 \log \frac{P_{transmission}}{\left(\frac{P_{cpl} + P_{transmission}}{2}\right)}$

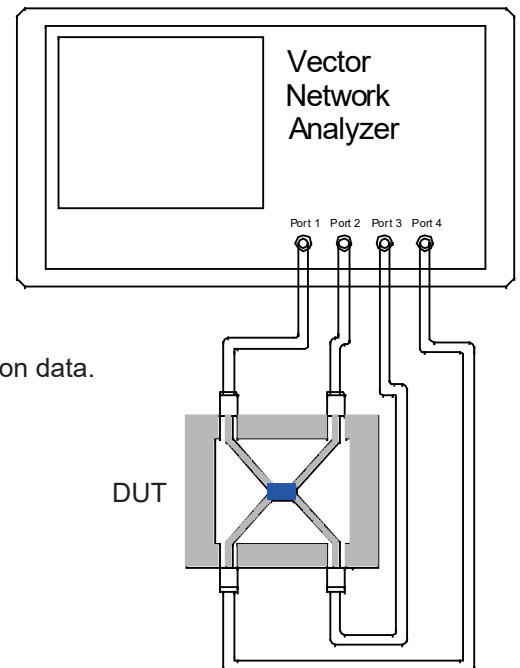
Test Method

1. Calibrating your vector network analyzer.
2. Connect the VNA 4 Port to DUT respectively.
3. Measure the data of coupling through port 1 to port 4(S41).
4. Measure the data of transmission through port 1 to port 3(S31).
5. Measure the data of isolation through port 1 to port 2(S21).
6. Measure the data of phase port 4 & port 3(port 1 feeding).
7. Measure the data of return loss port 1, port 2, port 3 & port 4.
8. According to the above data to calculate insertion loss, amplitude balance & phase.

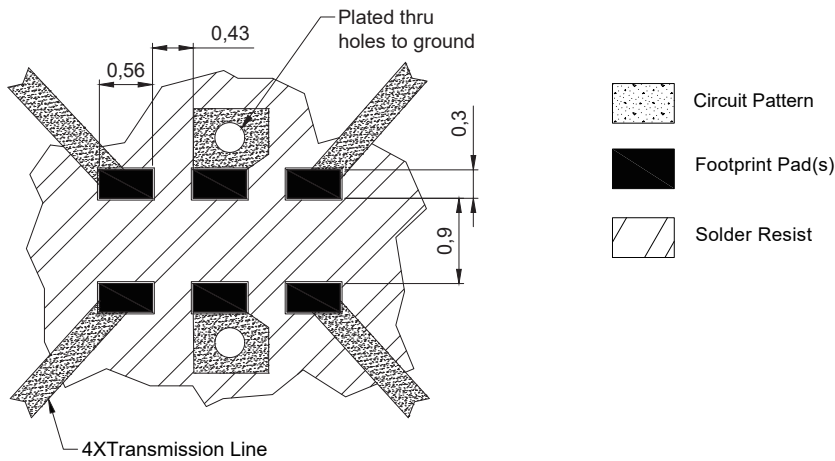
Note:

1. When calculating insertion loss at room temperature, demo board loss should be removed from both coupling & transmission data. Please refer to the below table for demo board loss :

Frequency Range(MHz)	Demo Board Loss (dB) @25°C
470-860	0.07
800-1000	0.10
1200-1700	0.15
1700-2000	0.15
2000-2300	0.20
2300-2700	0.25



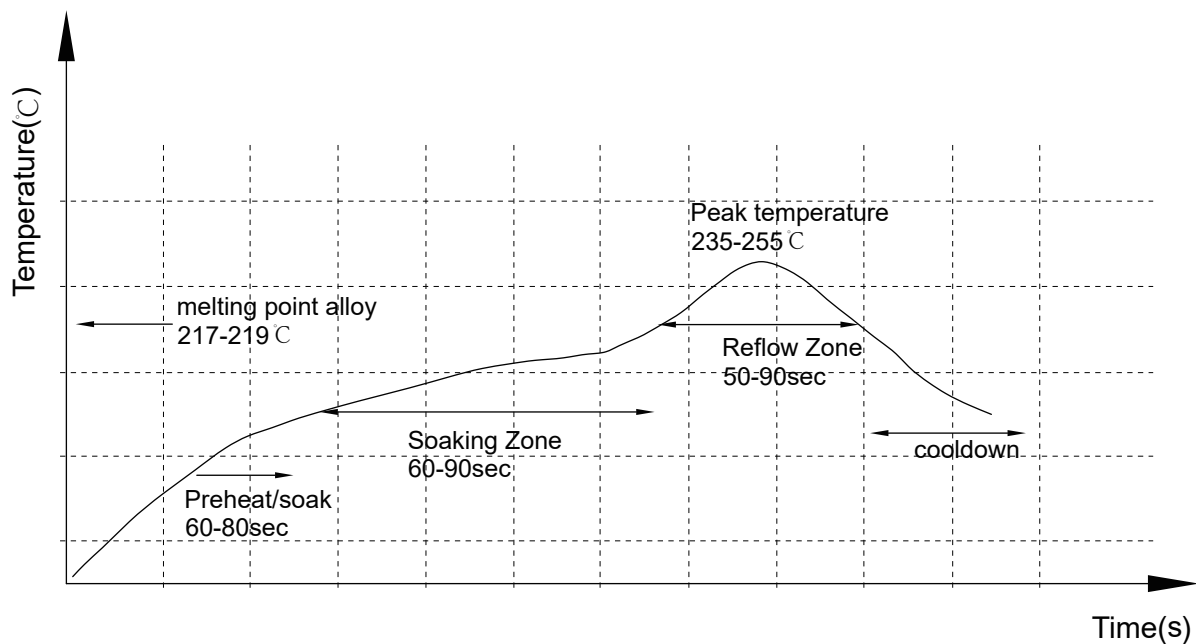
Recommended PCB Layout



NOTE:

1. 50Ω line width is shown above designing.
2. Bottom side of the PCB is continuous ground plane.
3. All dimensions shown in mm [inch].

Reflow Profile

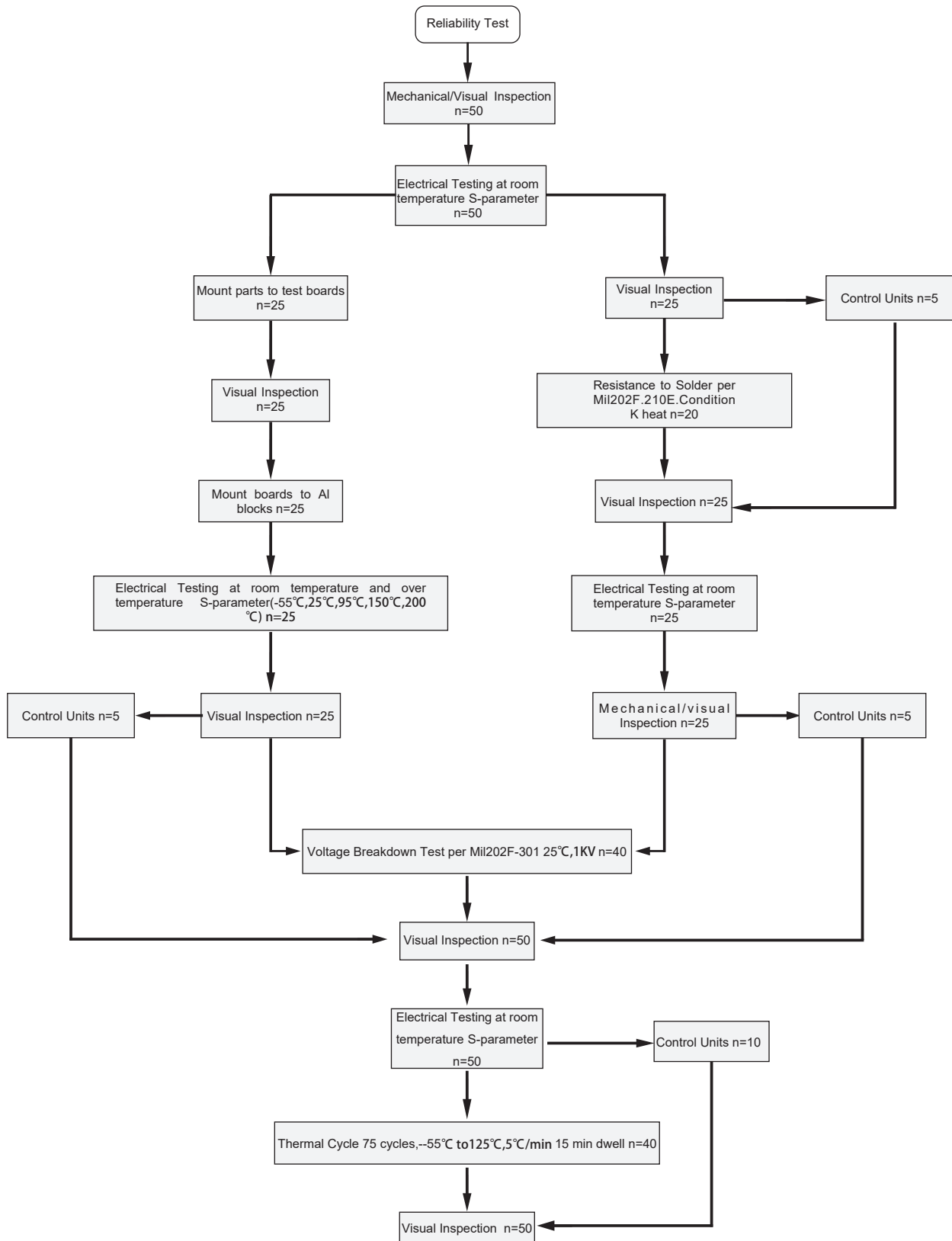


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Reliability Test Flow

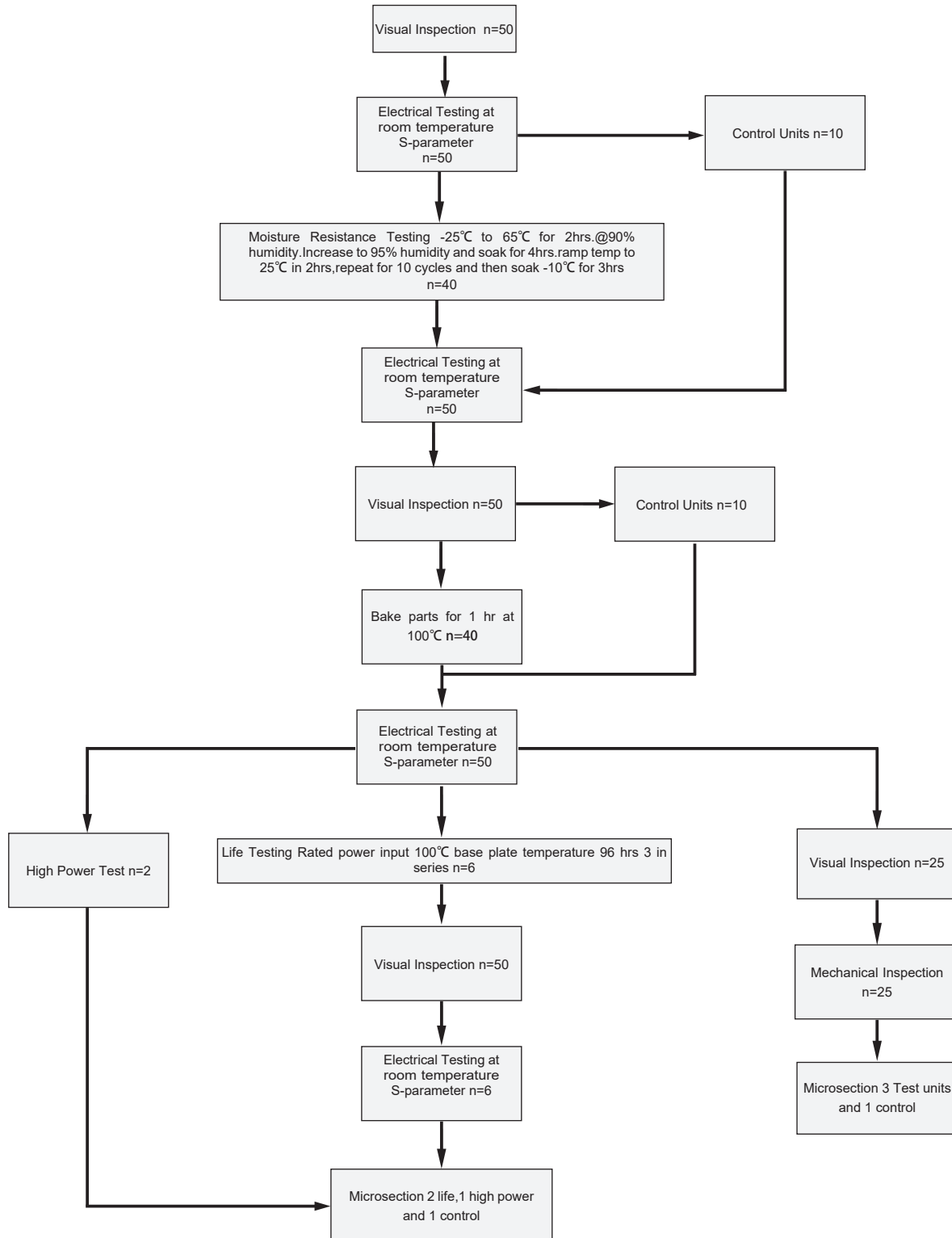


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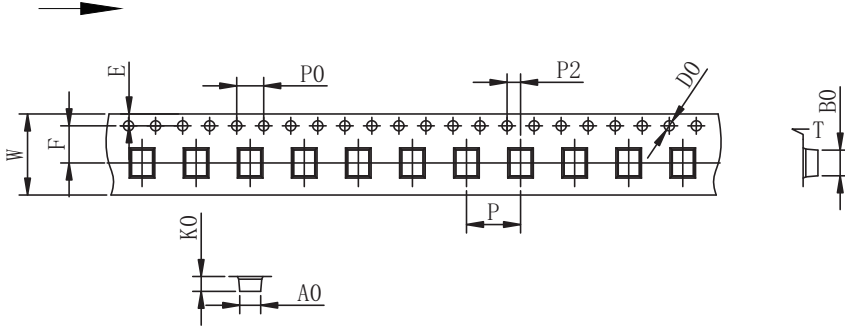
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Reliability Test Flow



Tape and Reel Drawing

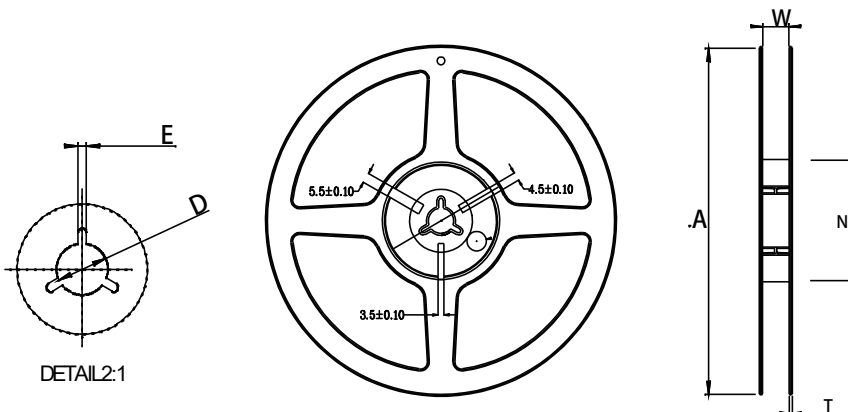
Feeding Direction



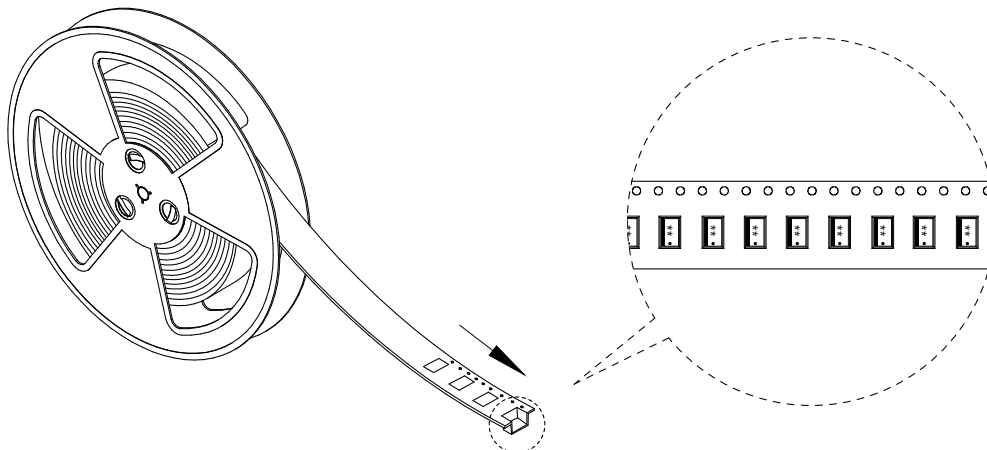
ITEM	W	A0	B0	K0	K1	P	F	E	D0	P0	P2	t	7"
DIM(mm)	8.0	1.75	3.3	1.00		4.0	3.5	1.75	1.5	4.0	2.0	0.2	P/R
TOLE	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.10	+0.10 -0.00	+0.10 -0.10	+0.10 -0.10	+0.05 -0.05	5000pcs

Notice:

- A. 10 Sprocket hole pitch cumulative tolerance is 0.2mm.
- B. Carrier camber shall be not more than 1mm per 100mm through a length of 250mm.
- C. All dimensions meet EIA-418-B requirements.
- D. A0 & B0 measured as indicated.
- E. K0 measured from a place on the inside bottom of the pocket to top surface of carrier.
- F. Material: PE 100
- G. Thickness: 0.30±0.05mm
- H. 5000 units (maximum) / T&R



Symbol	Dimensions(mm)
W	9.0±0.4
A	180±0.3
N	60±0.3
T	1.4±0.2
E	3±0.5
D	25±0.8



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